



# NUMBER1EXPERTS™ Sell More Homes!

## Why List Your Home with Sandi Phillips?



### Have Confidence - a NUMBER1EXPERT® Is Negotiating for You

In every town, a few real estate agents outsell the others. The average NUMBER1EXPERT outsells the typical agent 8 to 1. Who is representing you at the negotiating table?

### Your Home Featured On [www.DesertAreaLuxuryHomes.com](http://www.DesertAreaLuxuryHomes.com)

Sandi Phillips' top La Quinta, Palm Springs and Palm Desert website is promoted across the Internet on sites like NUMBER1EXPERT.com, 123Movers.com, IRED.com, RealEstateABC.com and many more.

## Sandi Phillips will advertise your home across the NUMBER1EXPERT® network:



### [NUMBER1EXPERT.com](http://NUMBER1EXPERT.com)

✓ **Exclusive Placement of Your Home**

Only agents with NUMBER1EXPERT Top Selling Agent™ Credentials can feature your home on NUMBER1EXPERT.com.



### [Homes.com](http://Homes.com)

✓ **Members Only Placement of Your Home**

One of the fastest growing real estate sites with over 4 million homebuyers each month.

[craigslist](http://craigslist.org)

### [Craigslist.org](http://Craigslist.org)

✓ **Easy posting for NUMBER1EXPERTS.**

Your property can be easily posted on the #1 classifieds site.



### [Immobel.com](http://Immobel.com)

✓ **Members Only Placement of Your Home.**

"The #1 site on the Internet for Multilanguage real estate."



### [Sell.com](http://Sell.com)

✓ **Members Only Placement of Your Home.**

"The alternative to eBay® and other auction sites."



The NUMBER1EXPERT® Network is always growing.



### Sandi Phillips

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Participating sites and placement subject to change without notice. Every effort is made to assure display but cannot be guaranteed. Inclusion of your property is administered by Sandi Phillips. Average NUMBER1EXPERT statistics taken from 2007 survey. Today's Date: 5/3/2010.